Blower
Model RB 24EAP / RB 24EA
RB 24EA (S)

Handling instructions

Note:
Before using this machine, carefully read through these HANDLING INSTRUCTIONS to ensure efficient, safe operation. It is recommended that these INSTRUCTIONS be kept readily available as an important reference when using this machine.
MEANINGS OF SYMBOLS

NOTE: Some units do not carry them.

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It is important that you read, fully understand and observe the following safety precautions and warnings. Careless or improper use of the unit may cause serious or fatal injury.

Read, understand and follow all warnings and instructions in this manual and on the unit.

Always wear eye, head and ear protectors when using this unit.

WARNING DANGER Hot surfaces; The muffler and surrounding cover may become extremely hot. Always keep clear of exhaust and muffler area, otherwise serious personal injury may occur.

Keep all children, bystanders and helpers 15 m away from the unit. If anyone approaches you, stop the engine immediately.

Use anti-slip and sturdy footwear.

WARNING DANGER Keep hands off from rotating fan.

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WHAT IS WHAT
Since this manual covers several models, there may be some difference between pictures and your unit. Use the instructions that apply to your unit.

1. Fuel cap
2. Throttle trigger
3. Starter handle
4. Fuel tank
5. Carburetor
6. Air cleaner
7. Handle
8. Suspension eyelet
9. Ignition switch
10. Straight pipe
11. Conic pipe
12. Guard net
13. Spark plug
14. Chock knob
15. Priming bulb
16. Recoil starter
17. Combi-box spanner
18. Handling instructions
WARNINGS AND SAFETY INSTRUCTIONS

Operator safety
○ A dust filter mask should be worn during operation.
○ Always wear a safety face shield or goggles.
○ Always wear heavy, long pants, boots and gloves. Do not wear loose clothing, jewelry, short pants, sandals or go barefoot.
○ Secure hair so it is above shoulder length.
○ Do not operate this tool when you are tired, ill or under the influence of alcohol, drugs or medication.
○ Never let a child or inexperienced person operate the machine.
○ Be aware of any bystanders who may be signaling a problem.

Never modify the unit/machine in any way. Do not use your unit/machine for any job except that for which it is intended.

Fuel safety
○ Fuel contains highly flammable liquid.
○ Keep all parts of your body away from the muffler.
○ Do not smoke or allow smoking near fuel or the unit/machine or while using the unit/machine.
○ Wipe up all fuel spills before starting engine.
○ Move at least 3 m away from fueling site before starting engine.
○ Stop engine before removing fuel cap.
○ Empty the fuel tank before storing the unit/machine. It is recommended that the fuel be emptied after each use. If fuel is left in the tank, store so fuel will not leak.
○ Store unit/machine and fuel in area where fuel vapors cannot reach sparks or open flames from water heaters, electric motors or switches, furnaces, etc.
○ Empty the fuel tank before storing the unit/machine. It is recommended that the fuel be emptied after each use. If fuel is left in the tank, store so fuel will not leak.
○ Store unit/machine and fuel in area where fuel vapors cannot reach sparks or open flames from water heaters, electric motors or switches, furnaces, etc.

Blowing safety
○ Operate unit/machine only at reasonable hours – not early in the morning or late at night when people might be disturbed. Comply with times listed in local ordinances. Usual recommendations are 9:00 a.m. to 5:00 p.m., Monday through Saturday.
○ Never direct discharge of air toward bystanders nor allow anyone near the area of operation. Use care in directing discharge to avoid glass enclosures, automobiles, etc.
○ Always carry a first-aid kit when operating any power equipment.
○ Never start or run the engine inside a closed room or building.
○ Breathing exhaust fumes can kill.

Maintenance safety
○ Maintain the unit/machine according to recommended procedures.
○ Disconnect the spark plug before performing maintenance except for carburetor adjustments.
○ Keep others away when making carburetor adjustments.
○ Use only genuine Hitachi replacement parts as recommended by the manufacturer.

Transport and storage
○ Carry the unit/machine by hand with the engine stopped and the muffler away from your body.
○ Allow the engine to cool, empty the fuel tank, and secure the unit/machine before storing or transporting in a vehicle.
○ Empty the fuel tank before storing the unit/machine. It is recommended that the fuel be emptied after each use. If fuel is left in the tank, store so fuel will not leak.
○ Store unit/machine out of the reach of children.
○ Clean and maintain the unit carefully and store it in a dry place.
○ Never start or run the engine inside a closed room or building and/or near inflammable liquids. Breathing exhaust fumes can kill.

Blowing safety
○ Operate unit/machine only at reasonable hours – not early in the morning or late at night when people might be disturbed. Comply with times listed in local ordinances. Usual recommendations are 9:00 a.m. to 5:00 p.m., Monday through Saturday.
○ Never direct discharge of air toward bystanders nor allow anyone near the area of operation. Use care in directing discharge to avoid glass enclosures, automobiles, etc.
○ Stay alert for uneven sidewalks, holes in terrain or other unstable condition when using the tool.
○ Take all possible precautions when leaving the tool unattended such as stopping the engine.
○ Never operate the tool without guards, blow pipes or other protective device in place. (If so equipped.)
○ Keep others including children, animals, bystanders and helpers outside the 15 m hazard zone. Stop the engine immediately if you are approached.
○ Keep all parts of your body away from the muffler.
○ Always keep the engine on the right side of your body.
○ Keep firm footing and balance. Do not over-reach.
○ Always carry a first-aid kit when operating any power equipment.
○ Never start or run the engine inside a closed room or building and/or near inflammable liquids. Breathing exhaust fumes can kill.

Maintenance safety
○ Maintain the unit/machine according to recommended procedures.
○ Disconnect the spark plug before performing maintenance except for carburetor adjustments.
○ Keep others away when making carburetor adjustments.
○ Use only genuine Hitachi replacement parts as recommended by the manufacturer.

CAUTION
Do not disassemble the recoil starter. You may get a possibility of personal injury with recoil spring.

NOTE
Helpful information for correct function and use.
OPERATING PROCEDURES

Fuel (Fig. 3)

WARNING
○ The unit/machine is equipped with a two-stroke engine. Always run the engine on fuel, which is mixed with oil. Provide good ventilation, when fueling or handling fuel.

○ Fuel contains highly flammable and it is possible to get the serious personal injury when inhaling or spilling on your body. Always pay attention when handling fuel. Always have good ventilation when handling fuel inside building.

Fuel
○ Always use branded 89 octane unleaded gasoline.

○ Use genuine two-cycle oil or use a mix between 25:1 to 50:1, please consult the oil bottle for the ratio or Hitachi Authorized Service Centers.

○ Never use for four-stroke engine oil or waste oil.

○ Always mix fuel and oil in a separate clean container. Always start by filing half the amount of fuel, which is to be used. Then add the whole amount of oil. Mix (shake) the fuel mixture. Add the remaining amount of fuel. Mix (shake) the fuel-mix thoroughly before filling the fuel tank.

Fueling

WARNING
○ Always shut off the engine and let it cool for a few minutes before refueling.

○ Slowly open the fuel tank, when filling up with fuel, so that possible over-pressure disappears.

○ Tighten the fuel cap carefully, after fueling.

○ Always move the unit at least 3 m from the fueling area before starting.

○ Do not smoke and/or allow flames or sparks near fuel when handling or filling fuel.

○ Always wash any spilled fuel from clothing immediately with soap.

○ Be sure to check for any fuel leakage after refueling.

Before fueling, clean the tank cap area carefully, to ensure that no dirt falls into the tank. Make sure that the fuel is well mixed by shaking the container, before fueling.

SPECIFICATIONS

MODEL | RB24EAP / RB24EA | RB24EA (S)
--- | --- | ---
Engine Size (ml) | 23.9 | 23.9
Spark Plug | NGK BMR7A | NGK BMR7A
Dry weight (kg) | 3.9 | 3.9
Fuel tank capacity (l) | 0.52 | 0.52
Sound pressure level LpA (dB (A)) by ISO22868 | By ANSI 69** | By CEN 87***
Uncertainty (dB (A)) | 1.8** | 2.0**
Sound power level Lw measured (dB (A)) by ISO22868 | 107** | 109**
Sound power level LwA (dB (A)) by 2000/14/EC | 109** | 109**
Vibration level (m/s²) by ISO22867 | 12 | 12
Uncertainty (m/s²) | 1.0 | 1.0

*1: Equivalent noise level/vibration level are calculated as the time-weighted energy total for noise/vibration levels under various working conditions with the following time distribution: 1/7 idle, 6/7 racing.
*2: ANSI B175.2
* All data subject to change without notice.

ASSEMBLY PROCEDURES

Blow pipes to main body (Fig. 1)
Inspect the main body and accessories.
Connect straight pipe (1) securely. Align projection (2) in straight pipe with groove (3) on blower housing and slide the pipe into the blower housing.
Rotate the pipe clockwise to lock it into place.

Conic pipe to straight pipe (Fig. 2)
○ Align groove (5) on the conic pipe (6) and projection (4) on straight pipe (1) and rotate the conic pipe in place.

Fig. 2

Conic pipe to straight pipe (Fig. 2)

Fig. 1
Starting

CAUTION
Do not start if the pipe and guard net is obstructed.

1. Check the switch (7) to ON position. (Fig. 4)

- Push priming bulb (8) about ten times so that fuel flows into carburetor. (Fig. 5)

2. Set choke lever to CLOSED position. (Fig. 6)

3. Pull recoil starter briskly, taking care to keep the handle in your grasp and not allowing it to snap back. (Fig. 7)

4. When you hear the engine want to start, return choke lever to RUN position (open). Then pull recoil starter briskly again.

WARNING
Never start or run the engine inside a closed room or building and/or near the inflammable liquid. Breathing exhaust fumes can kill.

NOTE
If the engine does not start, repeat procedures from 2 to 4.

5. After starting engine, allow the engine about 2–3 minutes to warm up before subjecting it to any load.

CAUTION
Do not allow the rope to snap back in and always hold the unit firmly.

WARNING
- Never start or run the engine inside a closed room or building.
- The unit should be operated in a well ventilated area.
- Never perform assembly or disassembly procedures with engine running or serious personal injury may result.
- Never touch muffler, spark plug, or other metallic parts while engine is in running or immediately after shutting off engine.

Operating blower (Fig. 8)
- A low speed should be used to blow leaves and dry grass.
- A medium speed should be used to clean wet leaves and grass.
- A high speed should be used when moving gravel, dirt or other heavy materials.

WARNING
- Do not direct discharge of air toward people or pet.
- The unit should be operated in a well ventilated area.
- Never perform assembly or disassembly procedures with engine running or serious personal injury may result.
- Never touch muffler, spark plug, or other metallic parts while engine is in running or immediately after shutting off engine.

CAUTION
This blower has been designed and adjusted to be used with all blowing pipes attached. It must never be operated without the straight pipe, and conic pipe.

Stopping (Fig. 9)
Decrease engine speed and run at an idle for a few minutes, then turn off ignition switch.

MAINTENANCE

MAINTENANCE, REPLACEMENT OR REPAIR OF THE EMISSION CONTROL DEVICES AND SYSTEMS MAY BE PERFORMED BY ANY NON-ROAD ENGINE REPAIR ESTABLISHMENT OR INDIVIDUAL.
Carburetor adjustment (Fig. 10)
In the carburetor, fuel is mixed with air. When the engine is test run at the factory, the carburetor is basically adjusted. A further adjustment may be required, according to climate and altitude. The carburetor has one adjustment possibility:

T = Idle speed adjustment screw.

Idle speed adjustment (T)
Check that the air filter is clean. If adjustment is required, turn IDLE speed Adjustment Screw (T) close (clockwise) to increase engine speed, open (counterclockwise) to decrease engine speed. Standard idle rpm is 2800-3200rpm.

RECOMMENDATION
CARBURETOR ADJUSTMENT NEEDS THE SKILL OF EXPERIENCED OR WELL TRAINED PEOPLE, OR IS RECOMMENDED TO TAKE THE UNIT TO HITACHI AUTHORIZED SERVICE CENTERS.

Air filter (Fig. 11)
The air filter must be cleaned from dust and dirt in order to avoid:
- Carburetor malfunctions
- Starting problems
- Engine power reduction
- Unnecessary wear on the engine parts
- Abnormal fuel consumption

Remove the air cleaner cover by pushing and pulling back the tab on the top.
Clean the air filter daily or more often if working in exceptionally dusty areas.

Cleaning the air filter
Open the air filter cover and the filter. Rinse it in warm soap suds. Check that the filter is dry before reassembly. An air filter that has been used for some time cannot be cleaned completely. Therefore, it must regularly be replaced with a new one. A damaged filter must always be replaced.

Fuel filter (Fig. 12)
Drain all fuel from fuel tank and pull fuel filter line from tank. Pull filter element out of holder assembly and rinse element in warm water with detergent. Rinse thoroughly until all traces of detergent are eliminated. Squeeze, do not wring, away excess water and allow element to air dry.

NOTE
If element is hard due to excessive dirt buildup, replace it.

Spark plug (Fig. 13)
The spark plug condition is influenced by:
- An incorrect carburetor setting
- Wrong fuel mixture (too much oil in the gasoline)
- A dirty air filter
- Hard running conditions (such as cold weather)

These factors cause deposits on the spark plug electrodes, which may result in malfunction and starting difficulties. If the engine is low on power, difficult to start or runs poorly at idling speed, always check the spark plug first. If the spark plug is dirty, clean it and check the electrode gap. Re-adjust if necessary. The correct gap is 0.6 mm. The spark plug should be replaced after about 100 operation hours or earlier if the electrodes are badly eroded.

NOTE
In some areas, local law requires using a resistor spark plug to suppress ignition signals. If this machine was originally equipped with resistor spark plug, use same type of spark plug for replacement.

Maintenance schedule
Below you will find some general maintenance instructions. For further information please contact your Hitachi Authorized Service Centers.

Daily maintenance
- Clean the exterior of the unit.
- Check the dust cover for damage or cracks. Change the cover in case of impacts or cracks.
- Check that nuts and screws are sufficiently tightened.

Weekly maintenance
- Check the starter, especially the cord.
- Clean the exterior of the spark plug.
- Remove the spark plug and check the electrode gap. Adjust it to 0.6 mm, or change the spark plug.
- Clean the air filter.

Monthly maintenance
- Rinse the fuel tank with gasoline, and clean fuel filter.
- Clean the exterior of the carburetor and the space around it.

Quarterly maintenance
- Clean the cooling fins on the cylinder.
- Clean the fan and the space around it.
- Clean the muffler of carbon.

CAUTION
Cleaning of cylinder fins, fan and muffler shall be done by a Hitachi Authorized Service Center.

NOTE
When ordering the parts to your nearest dealer, please use the item No. showing on the parts breakdown section in this instruction.