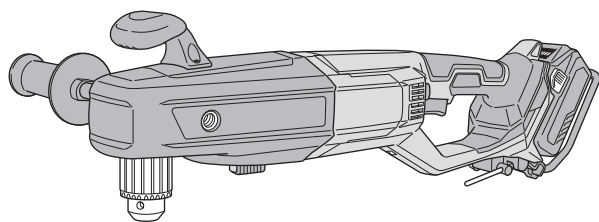
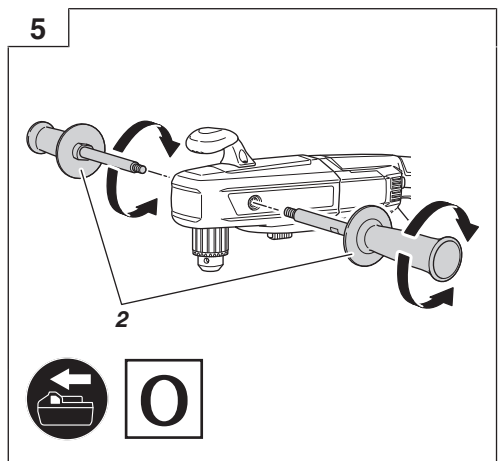
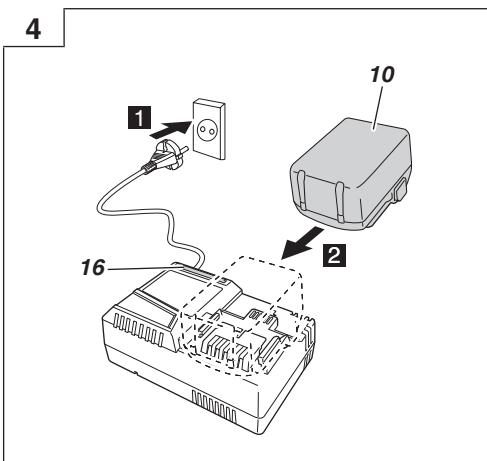
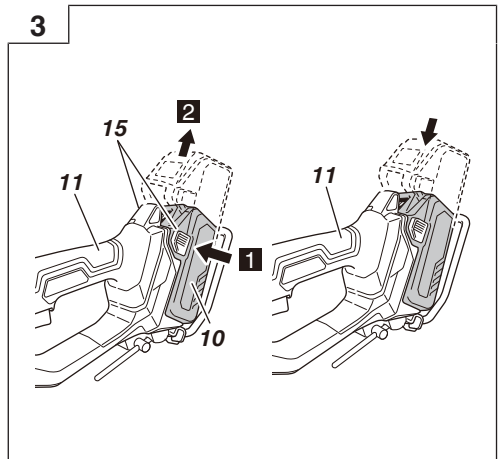
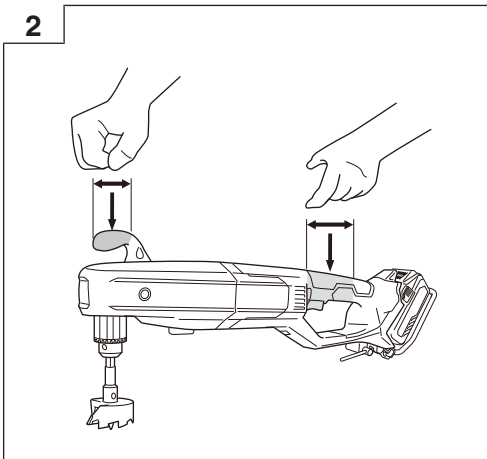
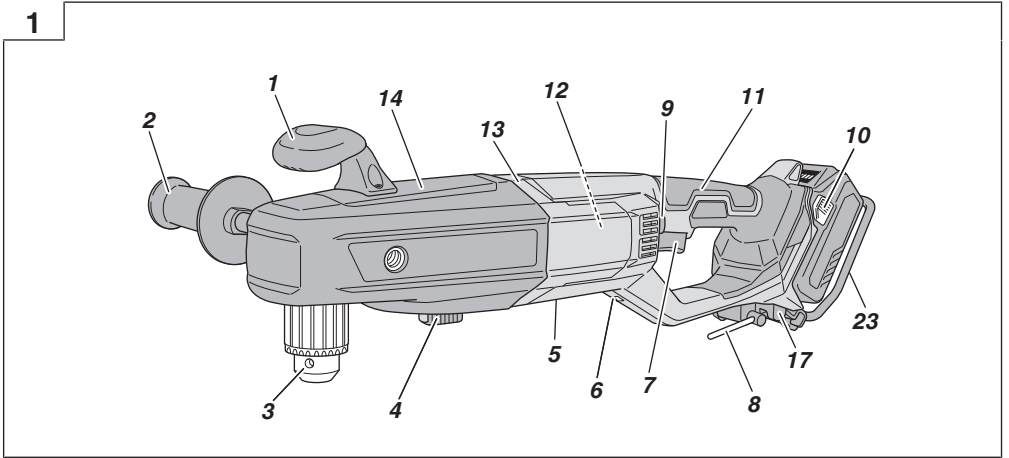


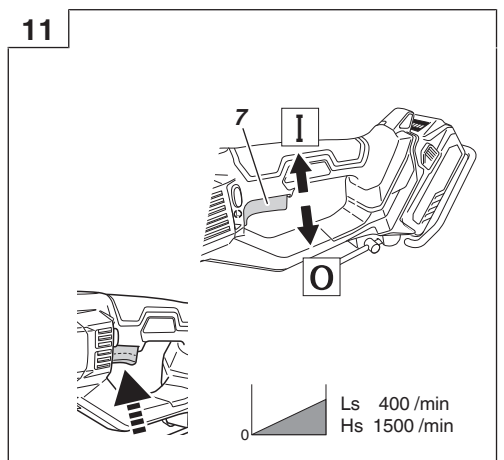
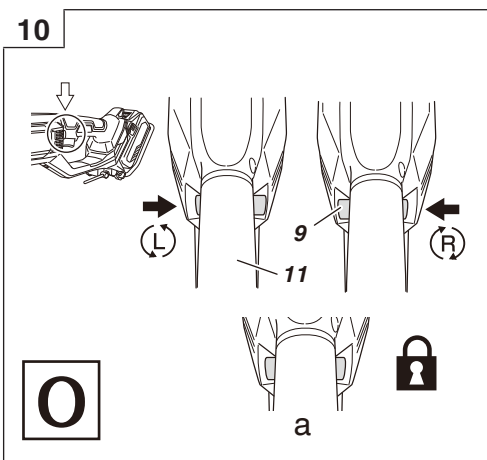
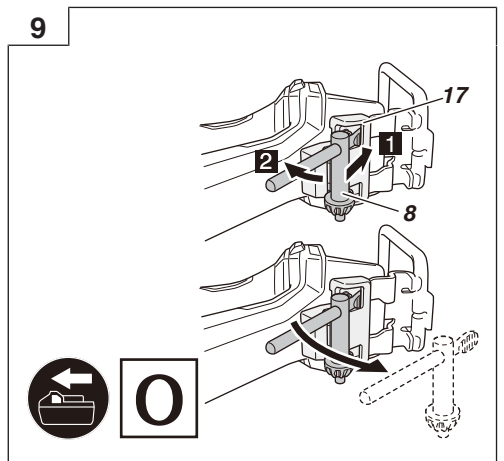
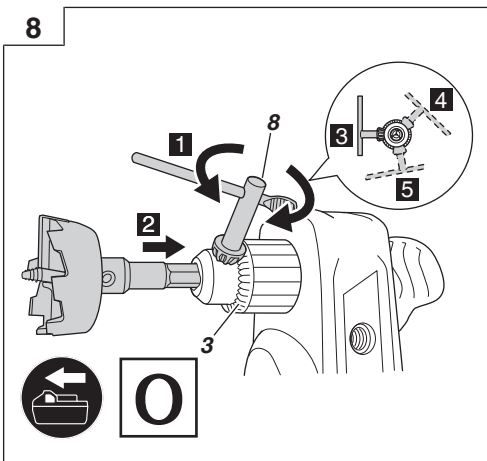
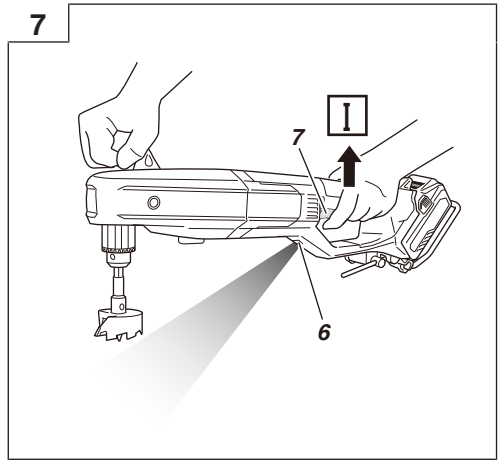
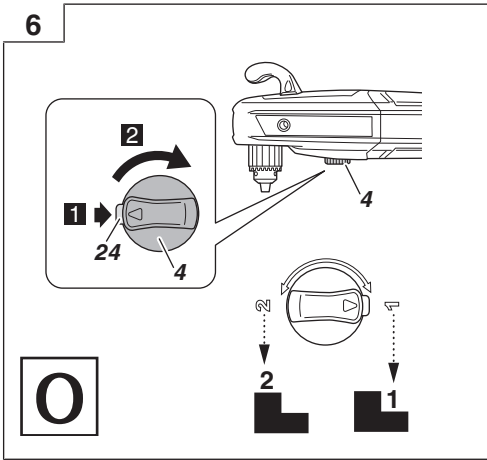
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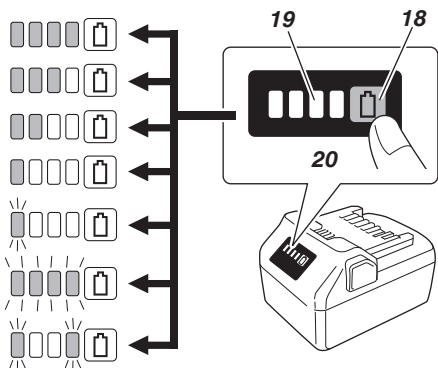
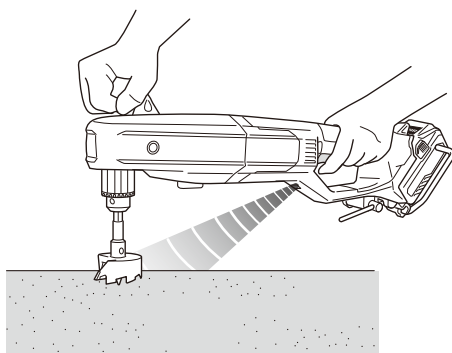
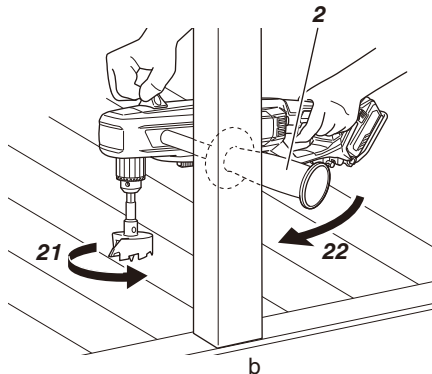
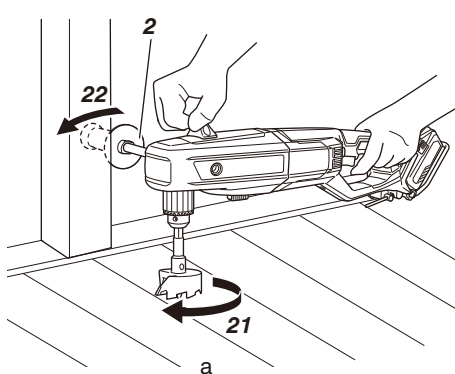
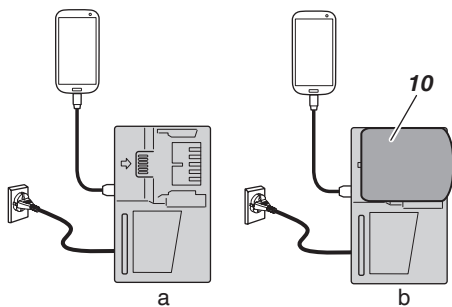
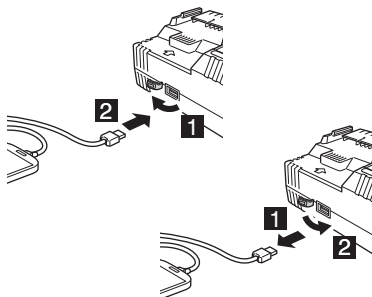
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Handling instructions





12**13****14****15****16**

GENERAL POWER TOOL SAFETY WARNINGS

WARNING

Read all safety warnings, instructions, illustrations and specifications provided with this power tool.

Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury.

Save all warnings and instructions for future reference.

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

1) Work area safety

- a) **Keep work area clean and well lit.**
Cluttered or dark areas invite accidents.
- b) **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.**
Power tools create sparks which may ignite the dust or fumes.
- c) **Keep children and bystanders away while operating a power tool.**
Distractions can cause you to lose control.

2) Electrical safety

- a) **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.**
Unmodified plugs and matching outlets will reduce risk of electric shock.
- b) **Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators.**
There is an increased risk of electric shock if your body is earthed or grounded.
- c) **Do not expose power tools to rain or wet conditions.**
Water entering a power tool will increase the risk of electric shock.
- d) **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.**
Damaged or entangled cords increase the risk of electric shock.
- e) **When operating a power tool outdoors, use an extension cord suitable for outdoor use.**
Use of a cord suitable for outdoor use reduces the risk of electric shock.
- f) **If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply.**
Use of an RCD reduces the risk of electric shock.

3) Personal safety

- a) **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.**
A moment of inattention while operating power tools may result in serious personal injury.
- b) **Use personal protective equipment. Always wear eye protection.**
Protective equipment such as a dust mask, non-skid safety shoes, hard hat or hearing protection used for appropriate conditions will reduce personal injuries.

- c) **Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool.**
Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
 - d) **Remove any adjusting key or wrench before turning the power tool on.**
A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
 - e) **Do not overreach. Keep proper footing and balance at all times.**
This enables better control of the power tool in unexpected situations.
 - f) **Dress properly. Do not wear loose clothing or jewellery. Keep your hair and clothing away from moving parts.**
Loose clothes, jewellery or long hair can be caught in moving parts.
 - g) **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.**
Use of dust collection can reduce dust-related hazards.
 - h) **Do not let familiarity gained from frequent use of tools allow you to become complacent and ignore tool safety principles.**
A careless action can cause severe injury within a fraction of a second.
- #### 4) Power tool use and care
- a) **Do not force the power tool. Use the correct power tool for your application.**
The correct power tool will do the job better and safer at the rate for which it was designed.
 - b) **Do not use the power tool if the switch does not turn it on and off.**
Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
 - c) **Disconnect the plug from the power source and/ or remove the battery pack, if detachable, from the power tool before making any adjustments, changing accessories, or storing power tools.**
Such preventive safety measures reduce the risk of starting the power tool accidentally.
 - d) **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.**
Power tools are dangerous in the hands of untrained users.
 - e) **Maintain power tools and accessories. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use.**
Many accidents are caused by poorly maintained power tools.
 - f) **Keep cutting tools sharp and clean.**
Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
 - g) **Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed.**
Use of the power tool for operations different from those intended could result in a hazardous situation.
 - h) **Keep handles and grasping surfaces dry, clean and free from oil and grease.**

Slippery handles and grasping surfaces do not allow for safe handling and control of the tool in unexpected situations.

5) Battery tool use and care

a) Recharge only with the charger specified by the manufacturer.

A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.

b) Use power tools only with specifically designated battery packs.

Use of any other battery packs may create a risk of injury and fire.

c) When battery pack is not in use, keep it away from other metal objects, like paper clips, coins, keys, nails, screws or other small metal objects, that can make a connection from one terminal to another.

Shorting the battery terminals together may cause burns or a fire.

d) Under abusive conditions, liquid may be ejected from the battery; avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help.

Liquid ejected from the battery may cause irritation or burns.

e) Do not use a battery pack or tool that is damaged or modified.

Damaged or modified batteries may exhibit unpredictable behaviour resulting in fire, explosion or risk of injury.

f) Do not expose a battery pack or tool to fire or excessive temperature.

Exposure to fire or temperature above 130°C may cause explosion.

g) Follow all charging instructions and do not charge the battery pack or tool outside the temperature range specified in the instructions.

Charging improperly or at temperatures outside the specified range may damage the battery and increase the risk of fire.

6) Service

a) Have your power tool serviced by a qualified repair person using only identical replacement parts.

This will ensure that the safety of the power tool is maintained.

b) Never service damaged battery packs.

Service of battery packs should only be performed by the manufacturer or authorized service providers.

PRECAUTION

Keep children and infirm persons away. When not in use, tools should be stored out of reach of children and infirm persons.

CORDLESS ANGLE DRILL SAFETY WARNINGS

Safety instructions for all operations

1. Wear ear protectors when impact drilling.

Exposure to noise can cause hearing loss.

2. Use the auxiliary handle(s).

Loss of control can cause personal injury.

3. Brace the tool properly before use.

This tool produces a high output torque and without properly bracing the tool during operation, loss of control may occur resulting in personal injury.

4. Hold the power tool by insulated gripping surfaces, when performing an operation where the cutting accessory may contact hidden wiring.

Cutting accessory contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.

Safety instructions when using long drill bits

1. Never operate at higher speed than the maximum speed rating of the drill bit.

At higher speeds, the bit is likely to bend if allowed to rotate freely without contacting the workpiece, resulting in personal injury.

2. Always start drilling at low speed and with the bit tip in contact with the workpiece.

At higher speeds, the bit is likely to bend if allowed to rotate freely without contacting the workpiece, resulting in personal injury.

3. Apply pressure only in direct line with the bit and do not apply excessive pressure.

Bits can bend causing breakage or loss of control, resulting in personal injury.

ADDITIONAL SAFETY WARNINGS

1. Make sure that the area to be drilled is absolutely free of any hidden obstructions including electrical wiring, water, or gas pipes. Drilling into the aforementioned may result in electric shock or short circuit, gas leak or other hazards that can cause serious accidents or injuries.
2. Make sure to securely hold the tool during operation. Failure to do so can result in accidents or injuries. (Fig. 2)
3. Do not use a side handle other than the one that is included.
4. Install drill bits and accessories securely according to the instruction manual.
5. Secure the workpiece. A workpiece clamped with clamping devices or in a vice is held more secure than by hand.
6. Setting up and checking the work environment. Check if the work environment is suitable by following the precaution.
7. Do not wear gloves made of stuff liable to roll up such as cotton, wool, cloth or string, etc.
8. When changing the rotational speed with the change lever, confirm that the switch is off. Changing the speed while the motor is rotating will damage the gears.
9. Resting the unit after continuous work.
10. After use for continuous tightening wood screw works, rest the unit for 15 minutes or so when replacing the battery. The temperature of the motor, switch, etc., will rise if the work is started again immediately after battery replacement, eventually resulting in burnout.
11. The motor may stop in the event the tool is overloaded. In this should occur, release the tool's switch and eliminate the cause of the overload.
12. Do not touch metal parts of the tool body, bits, or swarf immediately after use, as these will be hot.
13. The motor rotation may be locked to cease while the unit is used as drill. While operating the angle drill, take care not to lock the motor.
14. If motor is locked, immediately turn the power off. If the motor is locked for a while, the motor or battery may be burnt.
15. Do not apply excessive force during operation. Doing so will not only damage the tip of the drill bit, but also reduce the service life of the power tool.

16. A drill bit can snap off upon penetrating a drilled hole. When the drill is near penetration, lighten the pressure on the power tool and continue drilling until penetration is achieved.
17. When drilling holes with a hole saw, the larger the diameter is, the larger the reactive force applied to your arm becomes, to a greater extent than when using an ordinary iron drill bit.
To prevent loss of control from the reactive force, ensure that you have firm footing, support the tool firmly with both hands, and drill holes perpendicular to the drilled material.
Pressing with excessive force or prying can cause loss of control from the reactive force, which may result in injury, and may damage the blade tip of the hole saw. Additionally, doing so makes the tool more likely to be stopped by the overload protection.
18. Do not use the protector for hanging the tool.
19. Do not look directly into the light. Such actions could result in eye injury.
Wipe off any dirt or grime attached to the lens of the LED light with a soft cloth, being careful not to scratch the lens.
Scratches on the lens of the LED light can result in decreased brightness.
20. When working at elevated locations, clear the area of other people and aware of conditions below you.
21. Always charge the battery at a temperature of 0°C–40°C. A temperature of less than 0°C will result in over charging which is dangerous. The battery cannot be charged at a temperature higher than 40°C. The most suitable temperature for charging is that of 20°C–25°C.
22. Do not use the charger continuously.
When one charging is completed, leave the charger for about 15 minutes before the next charging of battery.
23. Do not allow foreign matter to enter the hole for connecting the rechargeable battery.
24. Never disassemble the rechargeable battery and charger.
25. Never short-circuit the rechargeable battery. Short-circuiting the battery will cause a great electric current and overheat. It results in burn or damage to the battery.
26. Do not dispose of the battery in fire. If the battery is burnt, it may explode.
27. Bring the battery to the shop from which it was purchased as soon as the post-charging battery life becomes too short for practical use. Do not dispose of the exhausted battery.
28. Do not insert objects into the air ventilation slots of the charger.
Inserting metal objects or inflammables into the charger air ventilation slots will result in electrical shock hazard or a damaged charger.
29. When using this unit continuously, the unit may overheat, leading to damage in the motor and switch. Therefore, whenever the housing becomes hot, give the tool a break for a while.
30. Make sure that the battery is installed firmly. If it is at all loose it could come off and cause an accident.
31. Do not use the product if the tool or the battery terminals (battery mount) are deformed.
Installing the battery could cause a short circuit that could result in smoke emission or ignition.
32. Keep the tool's terminals (battery mount) free of swarf and dust.
 - Prior to use, make sure that swarf and dust have not collected in the area of the terminals.
 - During use, try to avoid swarf or dust on the tool from falling on the battery.

- When suspending operation or after use, do not leave the tool in an area where it may be exposed to falling swarf or dust.
Doing so could cause a short circuit that could result in smoke emission or ignition.
33. Always use the tool and battery at temperatures between -5°C and 40°C.

CAUTION ON LITHIUM-ION BATTERY

To extend the lifetime, the lithium-ion battery equips with the protection function to stop the output.

In the cases of 1 to 3 described below, when using this product, even if you are pulling the switch, the motor may stop. This is not the trouble but the result of protection function.

1. When the battery power remaining runs out, the motor stops.
In such a case, charge it up immediately.
2. If the tool is overloaded, the motor may stop. In this case, release the switch of tool and eliminate causes of overloading. After that, you can use it again.
3. If the battery is overheated under overload work, the battery power may stop.
In this case, stop using the battery and let the battery cool. After that, you can use it again.

Furthermore, please heed the following warning and caution.

WARNING

In order to prevent any battery leakage, heat generation, smoke emission, explosion and ignition beforehand, please be sure to heed the following precautions.

1. Make sure that swarf and dust do not collect on the battery.
 - During work make sure that swarf and dust do not fall on the battery.
 - Make sure that any swarf and dust falling on the power tool during work do not collect on the battery.
 - Do not store an unused battery in a location exposed to swarf and dust.
 - Before storing a battery, remove any swarf and dust that may adhere to it and do not store it together with metal parts (screws, nails, etc.).
2. Do not pierce battery with a sharp object such as a nail, strike with a hammer, step on, throw or subject the battery to severe physical shock.
3. Do not use an apparently damaged or deformed battery.
4. Do not use the battery for a purpose other than those specified.
5. If the battery charging fails to complete even when a specified recharging time has elapsed, immediately stop further recharging.
6. Do not put or subject the battery to high temperatures or high pressure such as into a microwave oven, dryer, or high pressure container.
7. Keep away from fire immediately when leakage or foul odor are detected.
8. Do not use in a location where strong static electricity generates.
9. If there is battery leakage, foul odor, heat generated, discolored or deformed, or in any way appears abnormal during use, recharging or storage, immediately remove it from the equipment or battery charger, and stop use.
10. Do not immerse the battery or allow any fluids to flow inside. Conductive liquid ingress, such as water, can cause damage resulting in fire or explosion. Store your battery in a cool, dry place, away from combustible and flammable items. Corrosive gas atmospheres must be avoided.

11. Do not give a strong shock to the switch panel or break it. It may lead to a trouble.

CAUTION

1. If liquid leaking from the battery gets into your eyes, do not rub your eyes and wash them well with fresh clean water such as tap water and contact a doctor immediately.
If left untreated, the liquid may cause eye-problems.
2. If liquid leaks onto your skin or clothes, wash well with clean water such as tap water immediately.
There is a possibility that this can cause skin irritation.
3. If you find rust, foul odor, overheating, discolor, deformation, and/or other irregularities when using the battery for the first time, do not use and return it to your supplier or vendor.

WARNING

If a conductive foreign matter enters in the terminal of lithium ion battery, the battery may be shorted, causing fire. When storing the lithium ion battery, obey surely the rules of following contents.

- Do not place conductive debris, nail and wires such as iron wire and copper wire in the storage case.
- To prevent shorting from occurring, load the battery in the tool or insert securely the battery cover for storing until the ventilator is not seen.

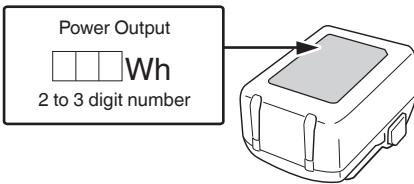
REGARDING LITHIUM-ION BATTERY TRANSPORTATION

When transporting a lithium-ion battery, please observe the following precautions.

WARNING

Notify the transporting company that a package contains a lithium-ion battery, inform the company of its power output and follow the instructions of the transportation company when arranging transport.

- Lithium-ion batteries that exceed a power output of 100 Wh are considered to be in the freight classification of Dangerous Goods and will require special application procedures.
- For transportation abroad, you must comply with international law and the rules and regulations of the destination country.



USB DEVICE CONNECTION PRECAUTIONS (UC18YSL3)

When an unexpected problem occurs, the data in a USB device connected to this product may be corrupted or lost. Always make sure to back up any data contained in the USB device prior to use with this product.

Please be aware that our company accepts absolutely no responsibility for any data stored in a USB device that is corrupted or lost, nor for any damage that may occur to a connected device.

WARNING

- Prior to use, check the connecting USB cable for any defect or damage.
Using a defective or damaged USB cable can cause smoke emission or ignition.

- When the product is not being used, cover the USB port with the rubber cover.
Buildup of dust etc. in the USB port can cause smoke emission or ignition.

NOTE

- There may be an occasional pause during USB recharging.
- When a USB device is not being charged, remove the USB device from the charger.
Failure to do so may not only reduce the battery life of a USB device, but may also result in unexpected accidents.
- It may not be possible to charge some USB devices, depending on the type of device.

NAMES OF PARTS




















The numbers in the list below correspond to **Fig. 1–Fig. 16.**

1	Top handle
2	Side handle
3	Drill chuck
4	Change lever
5	Name plate
6	LED light
7	Trigger switch
8	Chuck wrench
9	Selector switch
10	Battery
11	Handle
12	Motor
13	Housing
14	Front cover
15	Latch
16	Charge indicator lamp
17	Chuck wrench holder
18	Remaining battery indicator switch
19	Remaining battery indicator lamp
20	Display panel
21	Rotation direction
22	Recoil direction
23	Protector
24	Push button




SYMBOLS





WARNING

The following show symbols used for the machine. Be sure that you understand their meaning before use.

	D36DYA: Cordless Angle Drill
	To reduce the risk of injury, user must read instruction manual.
	Direct current
V	Rated voltage
n ₀	No-load speed
Ls	Low speed
Hs	High speed
	Wood
	Metal
	Twist bit
	Auger bit
	Self-feed bit
	Hole saw
	Drill chuck capacity
	Weight
	Switching ON
	Switching OFF
	Disconnect the battery
	Change rotation speed – High speed
	Change rotation speed – Low speed
	Clockwise rotation
	Counterclockwise rotation
	Warning

Battery

	Lights ; The battery remaining power is over 75%.
	Lights ; The battery remaining power is 50%–75%.
	Lights ; The battery remaining power is 25%–50%.

	Lights ; The battery remaining power is less than 25%.
	Blinks ; The battery remaining power is nearly empty. Recharge the battery soonest possible.
	Blinks ; Output suspended due to high temperature. Remove the battery from the tool and allow it to fully cool down.
	Blinks ; Output suspended due to failure or malfunction. The problem may be the battery so please contact your dealer.

STANDARD ACCESSORIES

In addition to the main unit (1 unit), the package contains the accessories listed on page 13.

Standard accessories are subject to change without notice.

APPLICATIONS

- Drilling holes in narrow spaces through which pipes such as water pipes, gas pipes, and electrical conduits are passed
- Drilling large-diameter holes in wood
- Drilling holes in metal

SPECIFICATIONS

1. Power tool

The specifications of this machine are listed in the Table on page 13.

Existing batteries (BSL3660/3620/3626, BSL18 and BSL14 series) cannot be used with this tool. Use a multi volt type battery.

NOTE

Due to HiKOKI's continuing program of research and development, the specifications herein are subject to change without prior notice.

2. Battery (sold separately)

Model	Voltage	Battery capacity
BSL36B18	36 / 18 V *1	4.0 / 8.0 Ah *1

*1 The tool itself will automatically switch over.

CHARGING

Before using the power tool, charge the battery as follows.

<UC18YSL3 (sold separately)>

1. Connect the charger's power cord to the receptacle.

When connecting the plug of the charger to a receptacle, the charge indicator lamp will blink in red. (See Table 1)

2. Insert the battery into the charger.

Firmly insert the battery into the charger as shown in Fig. 4 (on page 2).

3. Charging

When inserting a battery in the charger, charging will commence and the charge indicator lamp will blink in blue.

When the battery becomes fully recharged, the charge indicator lamp will light up in green. (See **Table 1**)

(1) Charge indicator lamp indication

The indications of the charge indicator lamp will be as shown in **Table 1**, according to the condition of the charger or the rechargeable battery.

Table 1: Indications of the charge indicator lamp

ON/OFF at 0.5 sec. intervals (RED) ■■■■	Before charging *1
Lights for 0.5 sec. at intervals of 1 sec. (BLUE) ■■■■	Charged at less than 50%
Lights for 1 sec. at intervals of 0.5 sec. (BLUE) ■■■■	Charged at less than 80%
Lights continuously (BLUE) ■■■■	Charged at more than 80%
Lights continuously (Continuous buzzer sound: about 6 sec.) (GREEN) ■■■■	Charging complete
ON/OFF at 0.3 sec. intervals (RED) ■■■■	Overheat standby *2
ON/OFF at 0.1 sec. intervals (Intermittent buzzer sound: about 2 sec.) (PURPLE) ■■■■	Charging impossible *3

NOTE

- *1 If the red lamp continues to blink even after the charger has been attached, check to confirm that the battery has been fully inserted.
 - *2 Battery overheated. Unable to charge. Although charging will start once the battery has cooled down even when left in situ, the best practice is to remove the battery and allow it to cool down in a shaded, well-ventilated location before charging.
 - *3 Malfunction in the battery or the charger
 - Fully insert the battery.
 - Check to confirm that no foreign matter is stuck to the battery mount or terminals. If there are no foreign objects, it is probable that the battery or charger is malfunctioning. Take it to your authorized Service Center.
- When the battery charger has been continuously used, the battery charger will be heated, thus constituting the cause of the failures. Once the charging has been completed, give 5 minutes rest until the next charging.
- (2) Regarding the temperatures and charging time of the battery (See **Table 2**)

Table 2

Model	UC18YSL3
Type of battery	Li-ion

Charging voltage	14.4–18 V	
Temperatures at which the battery can be recharged	0°C–50°C	
Charging time for battery capacity, approx. (At 20°C)	1.5 Ah	15 min
	2.0 Ah	20 min
	2.5 Ah	25 min
	3.0 Ah	20 min (BSL1430C, BSL1830C: 30 min)
	4.0 Ah	26 min (BSL1840M: 40 min)
	5.0 Ah	32 min
Charging time for multi volt battery capacity, approx. (At 20°C)	6.0 Ah	38 min
	1.5 Ah (x 2 unit)	20 min
	2.5 Ah (x 2 unit)	32 min
Charging time for multi volt battery capacity, approx. (At 20°C)	4.0 Ah (x 2 unit)	52 min
	Number of battery cells	4–10
Charging voltage for USB	5 V	
Charging current for USB	2 A	
Weight	0.6 kg	

NOTE

- The recharging time may vary according to the ambient temperature and power source voltage.
- If charging takes a long time
 - Charging will take longer at extremely low ambient temperatures. Charge the battery in a warm location (such as indoors).
 - Do not block the air vent. Otherwise the interior will overheat, reducing the charger's performance.
 - If the cooling fan is not operating, contact a HiKOKI Authorized Service Center for repairs.

4. Disconnect the charger's power cord from the receptacle.

5. Hold the charger firmly and pull out the battery.

NOTE

Be sure to pull out the battery from the charger after use, and then keep it.

Regarding electric discharge in case of new batteries, etc.

As the internal chemical substance of new batteries and batteries that have not been used for an extended period is not activated, the electric discharge might be low when using them the first and second time. This is a temporary phenomenon, and normal time required for recharging will be restored by recharging the batteries 2–3 times.

How to make the batteries perform longer.

- (1) Recharge the batteries before they become completely exhausted. When you feel that the power of the tool becomes weaker, stop using the tool and recharge its battery. If you continue to use the tool and exhaust the electric current, the battery may be damaged and its life will become shorter.

- (2) Avoid recharging at high temperatures. A rechargeable battery will be hot immediately after use. If such a battery is recharged immediately after use, its internal chemical substance will deteriorate, and the battery life will be shortened. Leave the battery and recharge it after it has cooled for a while.

RFC (Reactive force control)

This product features RFC.

This stops the motor automatically if the tool is jerking excessively.

The LED light flashes to indicate that RFC has been activated.

If this occurs, release your finger from the switch before restarting. (Fig. 13)

NOTE



- RFC may not always activate under certain working conditions or situations. When working, ensure that the material is securely placed and fastened, hold the tool body securely, and be sufficiently careful not to suddenly apply a large load to the tool tip.
- Take care to hold the tool firmly to prevent any jerking motion.
- RFC may also activate if you change position suddenly while holding the tool.

LED LIGHT WARNING SIGNALS

This product features functions that are designed to protect the tool itself as well as the battery. If any of the safeguard functions are triggered during operation, the LED light will blink as described in **Table 3**.

When any of the safeguard functions are triggered, immediately remove your finger from the switch and follow the instructions described under corrective action.

Table 3

LED Light Display	Safeguard Function
On 0.1 second/off 0.5 second  Blinks for approx. 3 sec after the switch has been released.	<p>Overburden Protection If the operating with the change lever set on "2", adjust to "1" and continue operation. Remove the cause of the overburdening.</p> <p>RFC Remove the problem causing the tool to jerk excessively. When operating the tool, firmly hold the tool to make sure it doesn't jerk.</p>
On 0.5 second/ Off 0.5 second  Blinks while protection is in effect.	<p>Temperature protection Allow the tool and battery to thoroughly cool.</p>

HOW TO USE

1. Fixing the body in place
 - If a load is applied to the bit when drilling holes, the tool may be pushed out of control in the opposite direction by recoil. To reduce the load applied to the bit, use a well-sharpened bit that is appropriate for the type of work. Place the bit straight against the surface to be drilled.
 - Try to avoid drilling holes in wood that is bent, damp, or has many knots. Also, ensure that there are no nails or other metal objects inside the wood.
 - When drilling existing holes to make them larger, or when the bit goes all the way through the material, be careful as a load may be applied to the bit.

MOUNTING AND OPERATION

Action	Figure	Page
Removing and inserting the battery	3	2
Charging	4	2
Installing / Removing the side handle	5	2
Change rotation speed*1	6	3
How to use the LED light	7	3
Mounting the drill bit	8	3
Removing and mounting the chuck wrench	9	3
Reversing the rotational direction*2	10	3
Switch operation	11	3
Remaining battery indicator	12	4
Fixing the body in place (When rotating forward)	14-a	4
Fixing the body in place (When rotating in reverse)	14-b	4
Charging a USB device from a electrical outlet	15-a	4
Charging a USB device and battery from a electrical outlet	15-b	4
How to recharge USB device	16	4
Selecting accessories	—	14

*1 Change rotation speed

CAUTION

- Before operating the change lever, check and make sure that the motor has stopped. A failure can occur if it is operated while the motor is running.
- To operate the change lever, press the push button, and release the lock of the change lever. Also, check and make sure after operation that the push button has returned and that the change lever has been locked.
- Switch the change lever without mistake. If it is used at a position halfway, there is a fear that the service life of the switching mechanism may be shortened.

*2 Reversing the rotational direction

CAUTION

When the selector switch is in the center position, the trigger switch cannot be pulled (Fig. 10-a). Always set the selector switch to the center position or remove the battery pack before performing maintenance, changing accessories, storing the tool and any time the tool is not in use.

- Placing the side handle against a pillar, etc. while working can prevent the tool body from jerking out of control. (Fig. 14-a, Fig. 14-b)
- 2. Slip clutch
During work, the slip clutch activates when a large load is suddenly applied, which causes the transmission between the motor and the bit to slip, and the bit rotation stops. If this feature activates and the drill rotation stops, quickly stop the switch.

NOTE

The slip clutch only activates when the change lever is in low speed ("1").

Important notice on the batteries for the HiKOKI cordless power tools

Please always use one of our designated genuine batteries. We cannot guarantee the safety and performance of our cordless power tool when used with batteries other than these designated by us, or when the battery is disassembled and modified (such as disassembly and replacement of cells or other internal parts).

MAINTENANCE AND INSPECTION

WARNING

Be sure to turn off the switch and remove the battery before maintenance and inspection.

1. Inspecting the tool

Since use of a dull tool will degrade efficiency and cause possible motor malfunction, sharpen or replace the tool as soon as abrasion is noted.

2. Inspecting the mounting screws

Regularly inspect all mounting screws and ensure that they are properly tightened. Should any of the screws be loose, retighten them immediately. Failure to do so could result in serious hazard.

3. Maintenance of the motor

The motor unit winding is the very "heart" of the power tool. Exercise due care to ensure the winding does not become damaged and/or wet with oil or water.

4. Inspection of terminals (tool and battery)

Check to make sure that swarf and dust have not collected on the terminals.
On occasion check prior, during and after operation.

5. Cleaning on the outside

When the power tool is stained, wipe with a soft dry cloth or a cloth moistened with soapy water. Do not use chloric solvents, gasoline or paint thinner, for they melt plastics.

6. Storage

Store the power tool and battery in a place in which the temperature is less than 40°C and out of reach of children.

NOTE

Storing lithium-ion batteries.

Make sure the lithium-ion batteries have been fully charged before storing them.









Prolonged storage (3 months or more) of batteries with a low charge may result in performance deterioration, significantly reducing battery usage time or rendering the batteries incapable of holding a charge.

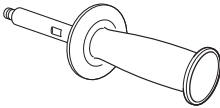
However, significantly reduced battery usage time may be recovered by repeatedly charging and using the batteries two to five times.

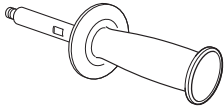
If the battery usage time is extremely short despite repeated charging and use, consider the batteries dead and purchase new batteries.

CAUTION

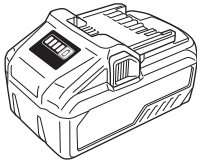
In the operation and maintenance of power tools, the safety regulations and standards prescribed in each country must be observed.

		D36DYA	
V		V	36
n ₀	Ls	/min	0-400
	Hs		0-1500
		mm	13
			50
			65
			159
	mm	13	
	kg	6.3 (BSL36B18)	

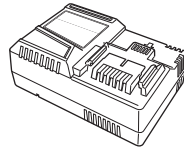
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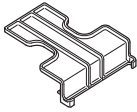
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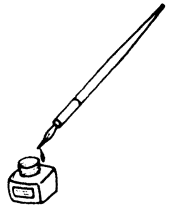
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UC18YSL3 (14.4 V-18 V)



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