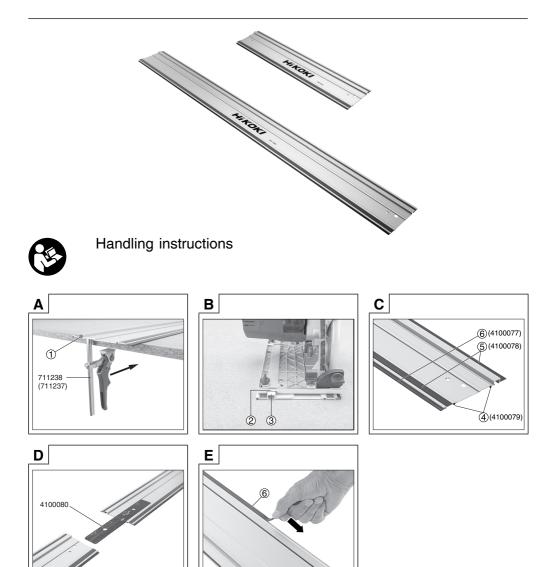


## GR 800 · GR 1600



### **1. SPECIFIED CONDITIONS OF USE**

The guide rails permit precise, splinter-free sawing of planks and boards with the following HiKOKI hand-held circular saws and HiKOKI plunge-type saws:

#### C3606DPA

Various circular saws of the following manufacturers are compatible with this guide rail: Bosch, Festool, Hilti, Metabo, Makita.

#### 2. CIRCULAR SAWS WITH GUIDE GROOVE

#### 2.1 Clamping guide rail

#### See page 1, fig. A.

Using the tensioning clamps (711237) and the quick action clamp (711238), the guide rail can be secured on the workpiece for safe working and protection from slipping. The tensioning clamps are pushed onto both sides of the guide rail into the T-slot (1).

#### 2.2 Attaching the machine

Descriptions for machines with a groove (2) in the circular saw guide plate:

See page 1, fig. B.

- Mount the circular saw as shown on the guide rail. (The groove (2) in the circular saw guide plate slides in the profile (3) of the guide rail)
- Depending on the machine, gliding without play can be set on the guide rail (see operating instructions of the machine).

Diagonal cuts can be carried out in all angle settings.

2.3 Splinter Protection, Adhesive Coating and Sliding Coating

Prior to attaching the Sliding Coating, the adhesive remains on the guide rail must be removed completely (if required using solvent)!

#### See page 1, fig. **C**.

#### Splinter Protection:

In new condition, the outside edge of the Splinter Protection (6) protrudes slightly beyond the cutting track of the circular saw blade. This protruding section is cut off in the first cut. To avoid tearing, the Splinter Protection (6) should lie completely on a support when sawing. The edge of the Splinter Protection is then cutting edge of the workpiece.

When changing the circular saw, it is usually necessary to replace the Splinter Protection with a new one. For easier insertion of the new Splinter Protection (6) the front area can be pulled out from the guide rail (about 2–3 cm) to permit a safe grip (see page 1, fig. E). If the insertion by hand is too difficult, pliers can be used to pull the Splinter Protection. Since the insertion can cause lengthening of the Splinter Protection, we recommend letting the guide track rest for a while before cutting off the protruding ends of the Splinter Protection. Spare Splinter Protections can be ordered under order no. 4100077.

#### Adhesive Coating:

Replace the Adhesive Coating (4) in case of damage or strong wear. Replacements can be ordered under order no. 4100079.

#### Sliding Coating:

Replace the Sliding Coating (5) in case of damage or strong wear. Replacements can be ordered under order no. 4100078.

#### 2.4 Extending guide rail

See page 1, fig. D.

Using the connector (order no. 4100080) two guide rails can be joined.

Align the guide rails flush. Push connector into the guide rail. Tighten the four tappets in clockwise direction using the tool provided.

#### 2.5 Setting mitre guide

See page 1, fig. A.

Undo the knurled screw at the bottom side of the mitre guide. Insert mitre guide into T-groove (1). Set desired angle and tighten knurled screws again by hand.

Order no. 4100081

# Koki Holdings Co., Ltd.

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